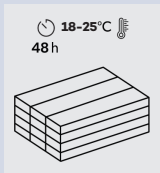


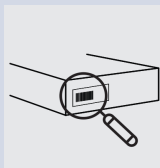
Installation instructions for Pacific Vinyl Floors from the Comfort/Absolute XXL Gluedown.

This installation manual applies to Pacific Vinyl Floors from the Comfort/Absolute XXL Gluedown collection with a thickness of 2.5 mm. This document provides a set of guidelines; the use of professional installers is recommended, as improper installation or inadequate subfloor preparation will result in loss of warranty. Installation must be carried out in accordance with best flooring practices, applicable standards, and this manual.

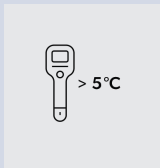
Preparation



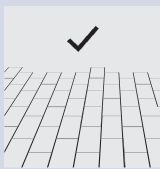
- 1** Pacific Vinyl Floors panels should be stored on a flat surface, in even stacks, away from moisture and extreme temperatures (<5°C and >35°C). Before installation, acclimate the panels for 48 hours at a temperature of 18–25°C in the installation area. Maintain this temperature before, during, and for 24 hours after installation. Carry out the installation at an ambient temperature of 18–25°C and a subfloor temperature above 15°C.



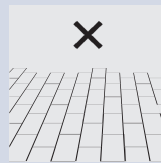
- 2** Pacific Vinyl Floors panels are available in various formats, designs, and specifications. Before installation, check that the product matches the order. Keep the labels and proof of purchase.



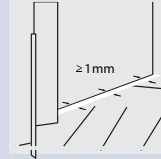
- 3** Pacific Vinyl Floors panels are intended for installation in heated indoor areas where the temperature exceeds 5°C. For the best results, install at room temperature (18–30°C). The panels are not suitable for installation in solariums, verandas, caravans, boats, or other unheated spaces.



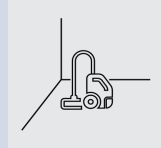
- 4** Approved subfloors: • Concrete • Portland cement-based screeds • Terrazzo • Anhydrite screeds • APA-approved plywood • Fiber cement-based screeds • Floors with underfloor heating (maximum 81 °F / 27 °C)
– Properly prepared vinyl tiles
– Properly prepared vinyl flooring (single-layer, fully adhered)



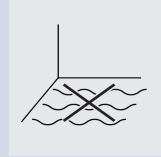
- 5** Unacceptable surfaces:
• Vinyl flooring with cushioning layers
• Laminate
• Any type of floating floor
• Carpet flooring
• Cork flooring



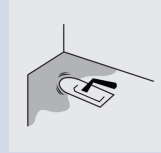
- 6** If the door frame is installed after the flooring, ensure a 1 mm gap between the bottom of the frame and the floor surface.



- 7** The subfloor must be dry, level, stable, clean, and free of grease. Remove old adhesives, sweep, and vacuum to eliminate debris and nails. Repair cracks. Remove old baseboards before installation and install new ones after the flooring is completed.



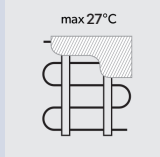
- 8** The quality and preparation of the subfloor are crucial for proper installation. If the subfloor is unsuitable, consult the supplier of Pacific Vinyl Floors panels. An uneven subfloor may cause warping and gaps in the flooring. The subfloor must be stable and securely fastened.



- 9** Joints and gaps between ceramic tiles must be levelled without exception by filling them with an appropriate levelling compound (e.g. cement-based or resin-based), in accordance with the system manufacturer's recommendations. The substrate in the form of cement or anhydrite screed must meet the applicable standards in terms of flatness, load-bearing capacity, and surface uniformity. Any non-conformities must be eliminated by proper subfloor preparation, including the use of smoothing or levelling compounds. For Pacific Vinyl Floors Gluedown panels (glue-down version), any subfloor irregularities exceeding 3 mm over a length of 2 m must be removed using grinding, scraping, or suitable levelling compounds. Exceeding the permitted tolerances may result in deformation, visible gaps, operational noise, and loss of warranty.



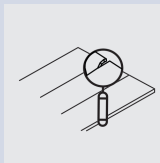
- 10** Concrete subfloors must be dry. The moisture content of the subfloor must not exceed 2% CM for cement-based subfloors and 0.5% CM for anhydrite subfloors. For underfloor heating systems, the moisture content must not exceed 1.8% CM for cement-based subfloors, and 0.3% CM for anhydrite subfloors. Conduct moisture measurements and record the results.



- 11** Floors in rooms with different heating systems must be separated with a transition profile and have an expansion gap of at least 8 mm.
Underfloor heating:
The maximum operating temperature of the heating system must not exceed 27°C (the maximum subfloor temperature of 27°C should not be reached faster than within 45 minutes from the moment the heating is switched on). A rapid temperature increase must not exceed 5°C/10 minutes. Other heat sources (radiators, heaters, etc.) must not have direct contact with the panels and must be positioned at least 2 cm above the floor.
Underfloor cooling:
The thermal resistance of the floor must be below 0.15 m²K/W. Use systems equipped with sensors that detect water vapour condensation and switch off the cooling when condensation occurs. The panels must be properly protected with a thermal seal when used with underfloor heating.
Important: Panels must not be installed over heating systems that are not embedded in a screed, including heating foils and infrared foils.

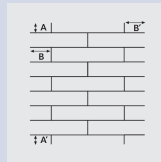


- 12** Tools: utility knife, pencil, measuring tape, square, expansion spacers (5–8 mm), protective gloves, safety glasses, adhesive, adhesive trowel.

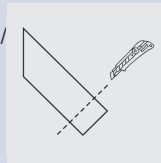


- 13** Before and during installation, inspect the panels under natural light to ensure the color and quantity match the order and that the packaging is undamaged. Check each panel for defects—do not install damaged panels. Claims will not be accepted after the panel has been installed.

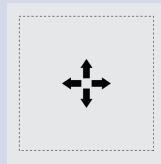
Installation rules



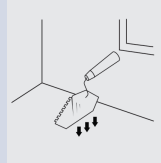
- 1** During installation, mix panels from different packages to avoid placing too many boards with a similar shade next to each other.



- 2** If it is necessary to shorten a panel with a straight crosscut, Pacific Vinyl Floors Comfort/Absolute XXL Gluedown panels should be cut with the patterned side facing up, using a special knife for vinyl panels. To cut the panel, draw a straight line along which the cut will be made. Using the knife, score the surface along this line. It is never necessary to cut the panel all the way through. Then, using both hands, break the panel along the scored line.



- 3** The basic rule when installing glue-down vinyl flooring planks is to start the installation from the centre of the room, rather than from one of the corners, while maintaining a 5 mm perimeter expansion gap, or a minimum of 8 mm when underfloor heating is installed.

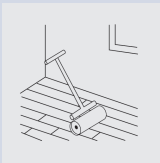


- 4** Before installing the panels, adhesive must be applied to the subfloor using a suitable notched trowel (A1 or A2 – see the adhesive manufacturer's instructions) to ensure proper adhesion of the panels to the floor. Each panel should be pressed down gently, and after laying one row, proceed to the next. Keep in mind that panels in the last row may not fit perfectly into the available space—in such cases, measure the remaining length precisely and cut the panels to fill the gap.



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- 5** Immediately after installing the vinyl flooring, use a floor roller (with a minimum weight of 50 kg) to smooth out any possible irregularities, first in the transverse direction and then in the longitudinal direction, to achieve the best possible results. This process should be repeated after 30 minutes.



- 6** The room with the newly installed tiles can be entered only **after 24 hours, and furniture can be arranged only after 48 hours.** However, the floor should be protected with plywood when moving heavy furniture and appliances back into the room.



- 7** **DO NOT** use a damp cloth or wet mop on the new floor for at least 14 days after installation. This will allow the panels/tiles to "set" in the adhesive and prevent excess moisture from interfering with the adhesive bond.

SUBFLOOR PREPARATION AND INSTALLATION CHEMICALS

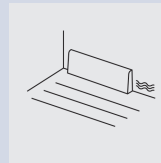
he installation requires a complete system (primer + adhesive + levelling compound, if required) for vinyl/LVT flooring, selected according to the type, condition and moisture level of the subfloor.

The final quality of the installation depends on a professional assessment of the site conditions and the selection of appropriate products. In case of any doubts, a test application should be carried out and advice should be obtained from the adhesive manufacturer. The instructions provided in the technical data sheets of the products must be strictly followed.

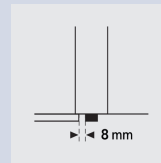
The latest recommendations for installation systems (adhesives and primers) can be found at: <https://pacificvinylfloors.com/collections/available-for-download/>



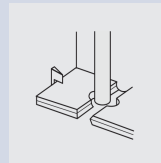
Finishing



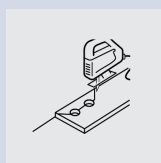
- 1** Install baseboards along the wall without attaching them directly to the floor. This will allow the floor to expand and contract. Do not fill expansion gaps with silicone.



- 2** At thresholds and doorways, undercut the doorframe by laying the panel with the underside up and placing it against the doorframe. Use a multi-tool or hand saw to cut the frame at the correct height, keeping the expansion gap at 8 mm. Remove waste and vacuum the surface. Install the panel by sliding the short side close to the undercut frame and the long side toward the already installed panel. Use a tightening and/or tapping tool to ensure a solid connection.



- 3** Lay the panels in places with pipes so that the pipe runs along the joint line between the panels. Choose a drill bit with a pipe diameter plus 16 mm. After snapping the panels on the short side, drill a hole in the middle of the panel joint. Now the panels are ready to be installed.



- 4** In rows with double pipes, follow the steps below:
- Determine where the pipe will pass through the panel, taking into account the additional 16 mm for the expansion gap.
 - Drill into the panel at the designated location.
 - Extend the opening to the edge of the panel.
 - Mount the panel around the pipe.

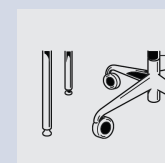
Care



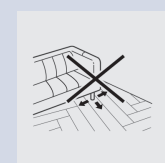
- 1** To preserve appearance and extend life, regular maintenance is key. The frequency of cleaning depends on the volume of traffic, the degree of dirt and the type of floor. Detailed information is available at www.pacificvinylfloors.com. Remove dust or dirt using a suitable broom or a vacuum cleaner with a soft brush. Clean the vinyl floor with a damp, well-wrung mop, using lukewarm water and a detergent intended for vinyl floors. This removes remaining dirt and keeps the floor in excellent condition. When cleaning with liquids, ensure the surface is not too wet.



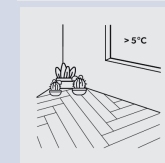
- 2** To prevent damage to the vinyl floor, it is recommended to use effective doormats at entrances, which trap up to 85% of the dirt brought into the building, prolonging the lifespan of the flooring and reducing cleaning costs. Caution is also necessary with sand, stones, and sharp objects, which can permanently damage the surface. Avoid contact of the vinyl floor with hot items such as space heaters, containers with hot ash, burning cigarettes, or charcoal.



- 3** Protect furniture and chair legs by using chairs with soft W-type casters or appropriate pads.



- 4** Moving heavy objects across the floor is prohibited; lift them. The legs of the furniture should have a large surface area and be equipped with protective caps to reduce the risk of damage to the floor. Place welcome mats at the front door to limit bringing in dirt and sand, which will reduce the need for maintenance and prolong the life of the floor. Avoid contact with rubber, latex, cigarettes, matches and other hot objects to prevent permanent discoloration and damage.



- 5** Ensure that the indoor temperature always exceeds 5°C. It is recommended to maintain a consistent room temperature between 18–30°C. In cases of extreme temperature differences, the maximum room size should not exceed 8 × 8 m.



PACIFIC
VINYL FLOORS

Installation instructions for Pacific Vinyl Floors
from the Comfort/Absolute XXL Gluedown

Producer:
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